# **A Model Protein Study** instability.

# Jeremy Bruenn,<sup>2</sup> and Robert M. Straubinger<sup>1</sup>

**Purpose.** The advent of recombinant DNA technology has made possi-<br>ble the pharmaceutical use of a wide range of proteins and peptides.<br>However, the existence of transient, non-<br>However, the complex structure of proteins

was used as a model protean. Circular dichroism and fluorescence spectroscopy were used to study the temperature dependent folding/ protein unfolding in detail, and investigate the means to inter-<br>unfolding characteristics of KP6 B. ANS (1,8 anilinonaphthalene sulfo-<br>vene in key stens i unfolding characteristics of KP6  $\beta$ . ANS (1,8 anilinonaphthalene sulfo-<br>nate), a fluorescent probe that partitions into hydrophobic domains, as a model protein with which to investigate this problem

elevated temperatures (60°C), KP6 β conserved most secondary struc-<br>tural features. However, tertiary structure was disordered, suggesting closely related organisms and are also potential candidates for tural features. However, tertiary structure was disordered, suggesting the existence of a partially folded, structured intermediate state. Lipo-<br>somes bound to partially unfolded structures and prevented the forma-<br>KP6 B provides several advantages as a

of secondary structure. Liposomes interacted with the structured inter-<br>mediate state, stabilizing the protein against aggregation. These results processes that lead to physical instability of protein pharmaceu-<br>suggest a suggest a general formulation strategy for proteins, in which partially unfolded structures are stabilized by formulation excipients that act as into target membranes, accompanied by small conformational molecular chaperones to avoid physical instability. changes that may comprise partially unfolded states (8). Second,

excipient; molecular chaperones; structured intermediate states. systems, allowing production of large quantities of protein and

**Liposomes as Formulation Excipients** present unique difficulties in the production, formulation, and storage of protein pharmaceuticals (1,2). Denaturation, aggregation **Protein Pharmaceuticals:**  $\sum_{n=1}^{\infty}$ tion, and precipitation are frequent manifestations of physical

To date, most approaches to the development of protein formulations appear to define the challenge broadly, e.g., as **Sathyamangalam V. Balasubramanian,**<sup>1,3</sup> problem in freeze-drying or conventional chemical stabilization,<br>rather than more specifically as one of protein folding and the retention of protein structural motifs. Particular excipients usually are selected to:  $(1)$  improve thermal stability  $(3,4)$ ,  $(2)$ *Received October 5, 1999; accepted December 6, 1999* as cryoprotectants (5,6), or (3) as antibacterial preservatives (7). Several groups have approached the problem with the *Purpose*. The advent of recombinant DNA techno

*Methods.* KP6  $\beta$ , an 81 amino acid killer toxin from *Ustilago maydis*, Because the process of denaturation is related to protein was used as a model protean. Circular dichroism and fluorescence unfolding at the molecu mate), a fluorescent probe that partitions into hydrophobic domains,<br>
was used to detect exposure of hydrophobic domains.<br> **Results.** As the temperature was elevated, near-UV CD indicated pro-<br> **Results.** As the temperatu

somes bound to partially unfolded structures and prevented the forma-<br>tion of aggregates.<br>Conclusions. Partial unfolding resulted in increased exposure of<br>hydrophobic domains and aggregation of KP6 β, but with preservatio **KEY WORDS:** protein pharmaceuticals; liposomes; formulation  $KPG \beta$  has been expressed in homologous and heterologous designed mutations for physical studies (9,10). Third, detailed **INTRODUCTION** structural studies of KP6  $\beta$  are underway (W. Duax, personal Advances in protein engineering have led to the large<br>scale production of proteins and peptides for pharmaceutical<br>purposes. However, for many proteins, the preservation of<br>higher order structure, such as secondary, terti

to understand the folding/unfolding properties of KP6  $\beta$  in detail, with specific experimental approaches designed to inves- <sup>1</sup> The Department of Pharmaceutics, University at Buffalo, State Uni-<br>versity of New York, Amherst, New York 14260-1200.<br>relationship to aggregation In addition we examined the interversity of New York, Amherst, New York 14260-1200.<br>
<sup>2</sup> The Department of Biological Sciences, University at Buffalo, State<br>
<sup>2</sup> The Department of Biological Sciences, University at Buffalo, State<br>
10 of these structures w  $3$  To whom correspondence should be addressed. (e-mail:  $\frac{3}{2}$  sould bind to bilayer membranes, altering the protein domains could bind to bilayer membranes, altering the protein **ABBREVIATIONS:** CD, circular dichroism; CCA, Convex Constraint refolding pathway. Based on these results, a formulation strat-<br>Analysis; ePC, egg phosphatidylcholine; ANS, 1,8 anilinonaphtha-egy is discussed for protein p

Analysis; ePC, egg phosphatidylcholine; ANS, 1,8 anilinonaphthalene sulfonate.  $\Box$  diate structures.

elsewhere and the purification was performed as described pre-<br>viously (11). ANS (1-anilino-8-naphthalene sulfonate), a probe<br>processed using software provided by the manufacturer. of hydrophobic domains (12–14), was purchased from Molecular Probes Inc. (Eugene OR). Lipids were obtained from Avanti **Equilibrium Folding Analysis** Polar lipids and used without further purification. A two-state unfolding model was used to analyze the

was dissolved in chloroform and the solvent was removed using a rotary evaporator, depositing the lipid as a thin film on the walls of a round-bottomed flask. Multilamellar vesicles (MLV) were formed by dispersing the thin film in distilled water, where  $Y_{obs}$  is the fluorescence intensity or the molar ellipticity with intermittent vortexing at 25°C. The resulting MLV were (at 220 nm or 268 nm) at a given

CD spectra were acquired on a JASCO J500 spectropolarimeter calibrated with d10 camphor sulfonic acid. Temperature- **ANS Binding Studies** dependent studies were performed using water-jacketed cell<br>holders (Jasco, Inc.). The cell holders were kept at the desired<br>temperature using a circulating water bath (NesLab RTE 110).<br>Samples were scanned in the range of secondary structural analysis, and the protein concentration sion was monitored at 482 nm. Correction for the inner filter used was  $30 \mu$ M. For near UV CD studies, spectra were acquired effect was performed by appropriat and the protein concentration used was 40  $\mu$ M.

The CD spectra of samples containing liposomes may be **RESULTS** distorted as a result of light scattering. The contribution due<br>to light scattering was corrected as follows: (1) spectra were<br>**Conformation of KP6**  $\beta$  in the Native State acquired with small unilamellar vesicles in the absence of pro-<br>tein to determine the magnitude of the contribution; (2) CD<br>spectra of the protein were corrected by subtracting the spectrum<br>of liposomes alone; (3) the ell

were used for the calculation. The input data set consisted of by Perczell *et al.* (15).<br>a matrix of 30 proteins, and the spectra were deconvolved in CD spectra were acquired for a range of concentrations

Fluorescence spectra were acquired on an SLM 8000C tein aggregation. spectrofluorometer (Urbana, IL). Emission spectra were KP6  $\beta$  has one tryptophan and six tyrosine residues. Energy acquired over the range of 300 to 400 nm, using a slit width transfer between Tyr and Trp  $(16)$  was measured for KP6  $\beta$  in of 4 nm on the excitation and emission paths. The excitation the native conformation (in water at  $20^{\circ}$ C) to provide qualitative

**EXPERIMENTAL PROCEDURES** monochromator was set either at 265 or 290 nm, and a 295 nm long pass filter was used on the emission path to minimize<br>scattering effects. Samples were maintained at the desired tem-The *Ustilago maydis* strains used have been described pre-<br>where and the purification was performed as described pre-<br>corrected through the use of an internal reference and further

**Preparation of Liposomes** equilibrium unfolding data. To compare the transitions detected by several methods, each unfolding curve was normalized to The required amount of egg phosphatidylcholine (ePC) the apparent fraction of the unfolded form  $(F_{app})$ , using the dissolved in chloroform and the solvent was removed using relationship:

$$
F_{app} = (Y_{obs} - Y_{nat})/(Y_{unf} - Y_{nat})
$$

with intermittent vortexing at 25<sup>o</sup>C. The resulting MLV were (at 220 nm or 268 nm) at a given temperature, and Y<sub>unf</sub> and sonicated in a bath-type sonicator (Laboratory Systems, Inc.) Y<sub>nat</sub> are the spectral values for u sonicated in a bath-type sonicator (Laboratory Systems, Inc.)  $Y_{nat}$  are the spectral values for unfolded and native structures,<br>to obtain Small Unilamellar Vesicles (SUV). The spectrogeneratively  $Y_{i}$  and  $Y_{i}$  are ob respectively.  $Y_{unf}$  and  $Y_{nat}$  are obtained by performing a linear regression analysis of the spectrum plateau region at high and **Circular Dichroism Experiments and a low temperatures**, respectively.

signal quality. The spectra thus obtained were invariant with<br>the path length of the cuvette or position of the sample along<br>the sample along the sample along the sample along the sample of the sample along<br>the light path **Secondary Structure Analysis** of deconvolution suggested that the protein exists predomi-<br>nantly in a  $\beta$  sheet conformation, with detectable helical content. Far UV CD spectra were analyzed by Convex Constraint<br>analysis (CCA) (15), as described previously (13,14). The ellip-<br>ticity values at each wavelength in the range of 240 to 190 nm<br>were resulting curve fit well (Fig. 1A)

a matrix of 30 proteins, and the spectra were deconvolved in  $CD$  spectra were acquired for a range of concentrations of KP6  $\beta$ . For 10–100  $\mu$ M protein, neither the molar ellipticity nor the calculated  $\beta$  content varied (data not shown). This **Fluorescence Studies** bbservation, plus the sequence homology to KP6  $\alpha$ , suggest that the high  $\beta$  content observed was not the result of pro-



CD spectrum of subunit of KP6  $\beta$  was acquired in water at 20°C, identify the types of structural domains likely to be involved<br>and was deconvolved using CCA into six pure circular dichroism<br>component curves as described cuvette was 1 mm. (A) The CD spectrum of KP6 β in water<br>
("Observed") and a spectrum calculated by re-convolution of the dis-<br>
crete structural contributions determined by CCA ("Calculated"). Spec-<br>
(Fig. 3A), indicating crete structural contributions determined by CCA ("Calculated"). Spec- (Fig. 3A), indicating that the secondary structure of the protein<br>tra represent the average of three scans. (B) Results of deconvolution was not altere tra represent the average of three scans. (B) Results of deconvolution of the CD spectrum of KP6  $\beta$  into structural motifs: (1)  $\alpha$  helix; (2) progressively with increasing temperature (data not shown). anti parallel  $\beta$  sheet; (3) disulfide/aromatic/other non-peptidic contribu-<br>tions; (4) parallel  $\beta$  sheet/turns; (5)  $\beta$  turns; (6) random coil/ $\gamma$  turns.<br>ent fraction in the unfolded form, according to the method

little observable Tyr emission at 305 nm. This observation is  $76^{\circ}$ C. consistent with resonance energy transfer between Trp and Tyr, Fluorescence emission spectra of KP6  $\beta$  were acquired (W. Duax, personal communication). during protein unfolding.



Fig. 2. Tyr-Trp resonance energy transfer in KP6 β. Fluorescence emission spectra of KP6  $\beta$  in water were acquired at 20 $\degree$ C using excitation wavelengths of 265 nm and 290 nm. The emission and excitation slits were 4 nm and a 1 cm pathlength quartz cuvette was used for data acquisition. The concentration of the protein was  $20 \mu M$ . A.U.: arbitrary units of fluorescence.

## **Thermal Denaturation Studies**

Temperature-induced changes in KP6  $\beta$  secondary structure were studied by acquiring far-UV CD spectra (240 nm to **Fig. 1.** Structural motif content of KP6  $\beta$  killer toxin in water. The 190 nm), and the spectra were deconvolved using CCA to CD spectrum of subunit of KP6  $\beta$  was acquired in water at 20°C, identify the types of struc

ent fraction in the unfolded form, according to the method described in Experimental Procedures. Little change in  $F_{app}$  was observed at temperatures  $\leq 60^{\circ}$ C (Fig. 4), as would be expected from the data in Fig. 3A, indicating little change in secondary baseline information with which to detect changes in the global structure. Above  $60^{\circ}$ C,  $F_{app}$  increased over a broad temperature fold of the protein (Fig. 2). In spite of the greater number of range, and a transition range, and a transition was observed (Fig. 4). These observations Tyr residues, the emission spectrum of KP6  $\beta$  was dominated suggest a progressive loss of secondary structure at elevated by Trp fluorescence (peak maximum approx. 344 nm), with temperature, with a midpoint of transition at approximately

with a resultant quenching of Tyr fluorescence and concomitant over a range of temperatures to detect changes in Trp fluoresenhancement of Trp fluorescence (16). Furthermore, peak max- cence that would indicate thermal denaturation of the tertiary ima observed at approx. 344 nm suggests the partial shielding structure. Over the range of  $20-60^{\circ}$ C, there was a large decrease of Trp from water. Thus in the native, folded conformation of in the intensity of the emission peak centered at 350 nm (Fig. KP6  $\beta$ , Trp-Tyr residues are spatially close. This global fold  $3B$ ), as well as a slight red shift in the emission peak. These defining the tertiary structure is consistent with a calculated changes are consistent with exposure of Trp to a more hydrostructure based on molecular modeling and dynamics studies philic environment as temperature increased, as would occur



protein was 30  $\mu$ M. (B) Trp fluorescence emission spectra of KP6  $\beta$  tertiary and secondary structural changes occur<br>in water were acquired over the temperature range of 20–60°C, in existence of intermediate unfolded s in water were acquired over the temperature range of  $20-60^{\circ}$ C, in 10°C increments. The excitation wavelength was 290 nm, and the emission and excitation slits were 4 nm. The path length of the cuvette<br>used was 1 mm, and the concentration of protein was  $30 \mu M$ . A.U.:<br>arbitrary units of fluorescence. (C) The near-UV CD spectrum of KP6<br>Hydrophobic Do  $\beta$  in water was acquired over the temperature range of 20–60°C. The<br>path length of the cuvette used was 10 mm and the concentration of<br>the protein was 40  $\mu$ M. The baseline indicates the signal derived from<br>solvent alo



**Fig. 4.** Temperature-depended changes in secondary and tertiary structure of KP6  $\beta$ . The temperature dependent changes in secondary and tertiary structure of KP6  $\beta$  in water are compared by plotting ellipticity at 220.5 nm (open circles) and 268 nm (filled circles), and Trp fluorescence intensity at 348 nm (filled squares) as a function of temperature. Each data point is average of three experiments.  $F_{app}$ , the fraction of protein in the unfolded state, is calculated as described in Experimental Procedures. A.U.: arbitrary units of fluorescence.

The Trp fluorescence data was used to calculate the fraction of protein in the unfolded form. In this case,  $F_{app}$  indicates loss of tertiary structure. Between  $30^{\circ}$ C and  $80^{\circ}$ C, a progressive increase in  $F_{app}$  was observed, with the midpoint of this transition at approximately  $45^{\circ}$ C (Fig. 4).

An alternative hypothesis to explain the changes in Trp fluorescence observed with increasing temperature is deactivation of the fluorescence excited state as a function of temperature. In order to discriminate changes in tertiary structure from fluorescence artifacts, we investigated the temperature dependence of the near-UV CD spectrum; whereas the far-UV CD spectrum is indicative of secondary structure, the near-UV spectrum is dominated by effects of the specific orientation of the aromatic groups. Figure 3C shows the near-UV CD spectrum of KP6  $\beta$  at various temperatures. At 20 $\degree$ C, a broad positive band was observed for the native protein. As the temperature increased to  $60^{\circ}$ C, the intensity of this band decreased, suggesting the loss of tertiary structure.

The near-UV CD spectrum was used to calculate the temperature dependence of the unfolding of tertiary structure. At lower temperatures (20–60°C), ellipticity at 268 nm decreased sharply (Fig. 3C) and therefore  $F_{app}$  increased drastically (Fig. 4). The midpoint of transition for the near UV CD spectrum Fig. 3. Temperature dependence of secondary and tertiary structure of<br>
KP6  $\beta$ . (A) The far-UV CD spectrum of KP6  $\beta$  in water was acquired<br>
at (a) 20 °C and (b) 60 °C, over a range of 260 nm to 190 nm. The<br>
parth lengt path length of the cuvette used was 1 mm, and the concentration of approx. 76°C. Such a difference in the temperature at which protein was 30  $\mu$ M. (B) Trp fluorescence emission spectra of KP6 B tertiary and secondary str

probe of hydrophobic domains (12–14). The fluorescence intensity of protein-bound ANS increased with increasing temperature, and displayed a biphasic character (Fig. 5). Over the temperature range of  $20-60^{\circ}$ C, there was a progressive increase in the exposure of hydrophobic domains. More drastic unfolding of the protein was observed at a higher temperature, with an apparent inflection occurring at approx.  $70^{\circ}$ C, the temperature at which secondary structural denaturation was observed in the far-UV CD spectrum (Fig. 4). The sharp increase in fluorescence of the protein-ANS complex paralleled a drastic increase in protein aggregation (data not shown) which occurred as a result of protein conformational changes that increased the exposure of hydrophobic domains.

# **Stabilization of Partially-Folded States**

Because structural studies of several toxins implicate the formation of intermediate structures as a step in membrane insertion (19,20), we investigated whether liposomes would interact with the exposed hydrophobic domains of folding intermediates, thus avoiding protein-protein association and subsequent precipitation.

A solution of KP6  $\beta$  was heated to 70 $\degree$ C to form partially unfolded intermediates, and liposomes were added prior to cooling to  $25^{\circ}$ C. As controls, two additional samples were prepared; in one, the protein was heated and cooled in the absence of liposomes. In the second, the liposomes were added to the protein at  $25^{\circ}$ C without heating, to determine the interaction of liposomes with the native structure. The near-UV CD spectrum and Trp fluorescence were observed as a means to probe the conformational state of the protein.

For the native protein at  $25^{\circ}$ C, a well-defined Trp emission peak was observed, with a maximum at approximately 345 nm (Fig. 6A, curve a). The fluorescence spectrum was not changed by the addition of liposomes (data not shown), suggesting little spontaneous interaction of native protein with the ePC

of liposomes, a quenched Trp fluorescence spectrum was acquired in the presence and absence of small unilamellar liposomes observed at  $25^{\circ}$ C, resembling the spectrum of the protein at (SUV) composed of egg phosphatidylcholine. The protein concentra-



**Fig. 5.** Exposure of hydrophobic domains of KP6  $\beta$  probed by ANS<br>complex formation. ANS was dissolved at high concentration in water<br>and a small volume was added to a solution of 10  $\mu$ M KP6  $\beta$ , to a<br>final probe con final probe concentration of 0.3  $\mu$ M. The samples were excited at 380 nm and the emission was monitored at 482 nm. Each data point is an increase in fluorescence intensity was observed (Fig. 6A, average of three experiments. A.U.: arbitrary units of fluorescence. curve b) relative to that of the protein in its native (unheated)



membranes.<br>Fig. 6. Effect of liposomes on the secondary and tertiary structure of<br>For the sample of KP6 β heated and cooled in the absence KP6 β. Trytophan fluorescence and far-UV CD spectra of KP6 β were tion was 30  $\mu$ M and the protein/lipid ratio was 1:100. In each panel, the curve marked "a" represents native (unheated) protein in the absence of liposomes, and the curve marked "b" represents protein that was heated to  $70^{\circ}$ C in the absence of liposomes and then cooled to  $25^{\circ}$ C in the presence of egg phosphatidylcholine SUV. (Panel A) Tryptophan fluorescence spectra acquired at  $25^{\circ}$ C. The samples were excited at 290 nm and the emission was scanned in the range of 300–400 nm, using a 1 cm pathlength quartz cuvette and emission/excitation slits of 4 nm. (Panel B) CD spectra acquired over the range 260–190 nm using a 1 mm path length quartz cuvette. Sample preparation is described in the text.

high temperature (data not shown; cf. Fig. 3B). Quenching of Trp fluorescence most likely resulted from the observed self aggregation of the protein; when the protein in its partially

### **Liposomal Stabilization of Protein Drugs 349**

was blue-shifted relative to that of the native protein. Based of proteins or their aggregation. on the general solvent effect on fluorophores (16), the observed The conformation of the native state elucidated by CD

with detectable helical content (cf. Fig. 1). The CD spectrum necessarily in the secondary structure. of liposome-associated KP6  $\beta$  displayed a less intense negative In the temperature range of 20–60 $\degree$ C, fluorescence studies band at 215 nm and a less intense positive band at 195 nm. also showed that the structured intermediate unfolded states Analysis of the structural content of this spectrum by Convex had progressively exposed hydrophobic domains, and these Constraint Analysis suggested that the protein exists almost intermediate structures underwent aggregation. Our formulation entirely in beta sheet conformation. The decrease in spectral strategy was aimed at the stabilization of the intermediate strucintensity around 220 nm as the protein binds to liposomes may tures and encouraging the proper refolding of the protein. The result from the loss of helical domains; CCA analysis calculated fluorescence studies performed with KP6  $\beta$  heated and cooled that the helical content decreased from 18% ( $\pm 6$ %) to 6% in the presence of liposomes indicated that liposomes stabilize  $(\pm 2\%)$  after heating and cooling in the presence of liposomes. the intermediate structures against aggregation, presumably

is largely an unsolved problem. Both chemical and physical strategy for protein pharmaceuticals that form partially folded instabilities can interfere with activity. Chemical instabilities structures; this formulation strategy exploits the properties of such as deamidation, hydrolysis, beta elimination, and incorrect the intermediate structures. The first step is to form "structured" disulfide bridges are well known to occur, as are physical insta- intermediate states; in this case, the intermediate states were bilities such as aggregation and precipitation. formed by thermally unfolding the protein, although other meth-

instability, the elimination of water by lyophilization has been a carefully, enabling the exposure of domains that permit interacfrequent approach for many formulations. However, the freeze- tion with the excipient. The second stage is to add the stabilizing drying process may also create problems; physical instability excipient (in this case, pre-formed unilamellar liposomes), to can arise through the formation of ice crystals, and the freeze- bind to the intermediates. concentration and crystallization of buffer salts may cause radi- In this process, the liposomes may play several roles. First, cal changes in pH. In addition, the removal of water also elimi- they may associate with the intermediate states without altering nates solvent contributions that encourage the retention of the the refolding appreciably, exerting a beneficial effect through native state, thereby permitting conformational relaxation. stabilization of the intermediate states or inhibiting progression Upon re-addition of aqueous media during reconstitution, the to conformations that lead to other physical instabilities, such protein pharmaceutical must regain its native conformation, as aggregation. Alternatively, the liposomes may act as chaperrefolding through a possible series of intermediates. During the ones, assisting the protein to refold to a state that resembles refolding process, misfolding, disulfide exchange, and aggrega- more closely the native structure. Finally, liposomes may guide tion are potential problems that can result in physical instability the protein refolding to unique intermediate structures that are and protein inactivation. The process of refolding, the role of stabilized and active, yet different from the folding intermeditransient and equilibrium intermediates, and the methods to ates that would exist in the absence of the liposomes. The encourage proper refolding are poorly understood. results here indicate clearly that liposomes stabilize the protein

to dissect the process of protein unfolding and physical destabi- The interaction of liposomes with folding intermediates, rather lization into discrete steps. In the temperature range of 20 to than the native protein, suggest the potential to achieve specific-60 8C, small changes were observed in the secondary structure, ity. Further work is in progress to investigate the structure of coupled with greater changes in tertiary structure, suggesting the transient intermediates in the refolding pathway and the a transition of the native structure to a structured intermediate release of active protein under biological conditions.

state (Fig. 6A, curve a). In addition, the Trp emission spectrum state (18). Such changes may be sufficient to cause inactivation

spectral changes are consistent with the preservation of a and fluorescence spectroscopy is consistent with a 3D structure hydrophobic location for the Trp fluorophore, most likely as a for KP6  $\beta$  obtained by molecular modeling, in which homoloresult of interaction with the liposomal membrane. In the pres- gous regions of KP6 b were aligned with corresponding regions ence of liposomes, the intermediate structures may interact with of KP6  $\alpha$ , for which a high-resolution crystal structure has been liposomes via exposed hydrophobic domains, thereby avoiding obtained (21). In this model, the protein structure has four loops aggregate formation. Acrylamide and iodide ions did not quench that connect  $\alpha$  helices and  $\beta$  strands, most of the amino acid the fluorescence of KP6  $\beta$  that was heated and cooled in the residues are incorporated into secondary structural elements, presence of liposomes (data not shown), suggesting a shielding and all Cys residues are involved in disulfide bridges that link of the fluorophore from the external environment by interaction these secondary structural elements into a compact domain (W. with the liposome membrane. The liposome membrane. Duax, personal communication). Therefore, the native structure KP6  $\beta$  conformation was also examined by far-UV CD may be stabilized by several influences, including secondary following association with liposomes (Fig. 6B, curve B); the structural elements, hydrogen bonds, disulfide bridges, and Van CD spectrum of protein in its native conformation is given for der Waals forces. Upon warming to the temperature range of comparison (Fig. 6B, curve A). In the native conformation, the  $20-60^{\circ}\text{C}$ , changes would be expected in the conformation of protein exists predominantly in beta sheet conformation, but more flexible structural elements such as side chains, but not

through protein intercalation into the bilayer membrane. The protein in the liposome-bound form regained its global fold **DISCUSSION** and activity, but small conformational differences from the native structure were observed.

The formulation of protein and peptide pharmaceuticals Based on these observations, we suggest a formulation Although a variety of approaches exist to reduce chemical ods of unfolding are possible. Conditions would be controlled

Thermal denaturation studies of KP6  $\beta$  were carried out against aggregation and may assist the refolding of the protein.

The authors thank Prof. G. D. Fasman of Brandeis Univer-<br>
Corkingly providing the Convex Constraint Analysis (CCA) 11. J. Tao, I. Ginsberg, N. Banerjee, Y. Koltin, W. Held, and J. A. sity for kindly providing the Convex Constraint Analysis (CCA)<br>software for secondary structural analysis, Dr. W. Duax and<br>colleagues at the Hauptman-Woodward Medical Research Institutions. *Mol. Cell. Biol.* 10:1373–1381 tute for stimulating discussions on protein toxins and KP6  $\alpha$  12. S. M. Aloj, K. C. Ingham, and H. Edekhoch. Interaction of 1,8-<br>and B and the Pharmaceutical Sciences Instrumentation Facility ANS with human luteinizing

- 1. T. J. Ahern and M. C. Manning. Stability of Protein Pharmaceuticals. Vol. 2, *Pharmaceutical Biotechnology*, R. T. Borchardt ed. 14. S. Purohit, K. Shao, S. V. Balasubramanian, and O. P. Bahl.
- 2. M. C. Manning, K. Patel, and R. T. Borchardt. Stability of protein pharmaceuticals *Pharm. Res.* 6:903-918 (1989).
- 3. P. K. Tsai, D. B. Volkin, J. M. Daborah, K. C. Thompson, M. W. (1998). Bruner, J. O. Gress, B. Matuszewska, M. Keogan, J. V. Bondi, 15. A. Perczell, K. Park, and G. D. Fasman. Analysis of the circular and C. R. Middaugh. Formulation design of acidic fibroblast dichroism spectrum of proteins u
- 4. R. L. Remmele, N. S. Nightlinger, S. Srinivasan, and W. R. (1992). Gombotz. Interleukin receptor (IL-1R) liquid formulation devel-<br>
16. J. R. Lakowicz. Principles of Fluorescence Spectroscopy, Plenum opment using differential scanning calorimetry. *Pharm. Res.* Press, New York, 1986, pp. 557.<br>15:200–209 (1998). 17. M. C. Manning. Underlying ass
- 5. J. F. Carpenter, M. J. Pikal, B. S. Chang, and T. W. Randolph. practical advice. *Pharm. Res.* **14**:969–975 (1997). 1119 (1989).
- Chemical Society, Washington, D.C., 1994, pp. 120-133.
- 
- 8. S. V. Balasubramanian, C. M. Park, J. L. Alderfer, J. A. Bruenn, and R. M. Straubinger. Conformational analysis of KP6 b subunit, and R. M. Straubinger. Conformational analysis of KP6 b subunit, 20. E. London. Diphtheria toxin: membrane interaction and mem-<br>a virally coded killer toxin-a possible thermally induced molten brane translocation. Biochim. globule state. *Bioph. J.* **72**:A249 (1996). (1992).<br>H. Kinal, J. Tao, and J. A. Bruenn. An expression vector for the 21. N. Y. I
- 
- 10. J. Tao, I. Ginsberg, Y. Koltin, and J. A. Bruenn. Mutants of

**ACKNOWLEDGMENTS** *Ustilago maydis* defective in production of one of two polypeptides of KP6 toxin from the preprotoxin. *Molec. Gen. Genet.*

- 
- and  $\beta$ , and the Pharmaceutical Sciences Instrumentation Facility<br>(University at Buffalo) for data acquisition.<br>(University at Buffalo) for data acquisition.<br>479 (1973)
- 13. V. Balasubramanian, L. Nguyen, S. V. Balasubramanian, and M. **REFERENCES** Ramanathan. Interferon gamma inhibitory oligodeoxynucleotides alter the conformation of Interferon. *Mol. Pharmacol.* **53**:926–
	- Mutants of human chorionic gonadotropin lacking N-glycosyl chains in the  $\alpha$  subunit—mechanism for the differential action of the N-linked carbohydrates. *Biochemistry* 36:12355–123633
	- dichroism spectrum of proteins using Convex Constraint Analysis growth factor. *Pharm. Res.* **5**:649–659 (1993). algorithm: A practical guide. *Analytical Biochem.* **203**:83–93
		-
	- 17. M. C. Manning. Underlying assumptions in the estimation of secondary structure content in proteins by circular dichroism spec-Rational design of stable lyophilized protein formulations: some troscopy—a critical review. *J. Pharm. Biomed. Anal.* **7**:1103–
- 6. M. J. Pikal. Freeze-drying of proteins. In *Formulation and delivery* 18. O. Ptitsyn, R. Pain, G. Semisotnov, E. Zerovnik, and O. Razguly*aev.* Evidence for a molten globule state as a general intermediate in protein folding. *FEBS Lett.* **262**:20–24 (1990).
- 7. X. M. Lam, T. W. Patapoff, and T. H. Nguyen. The effect of benzyl 19. N. Tobkes, B. A. Wallace, and H. Bayley. Secondary structure alcohol on rInterferongamma. *Pharm. Res.* 14:725–729 (1997). and assembly mechanism of and assembly mechanism of an oligomeric channel protein. *Bio-chemistry* 24:1915-1920 (1985).
	- brane translocation. *Biochim. Biophys. Acta* 1113:25–51
	- 21. N. Y. Li, M. Erman, W. Pangborn, W. L. Duax, C. M. Park, J. phytopathogenic fungus, *Ustilago maydis. Gene* **98**:129–134 Bruenn, and D. Ghosh. Structure of Ustilago maydis killer toxin (1991).<br>
	I. Tao, I. Ginsberg, Y. Koltin, and J. A. Bruenn. Mutants of J. Biol. Chem. 274:20425–20431 (1999).